

Fly-Ash Bricks, Interlocking Paver Blocks, Chequered Tiles, Interlocking Bricks, Solid Concrete Blocks & Cement Tiles Making Machinery





MODEL No. NM / 019/022 **FULLY AUTOMATIC HIGH PRESSURE MACHINE** FOR MAKING FLY-ASH BRICKS & BLOCKS **Main Features of Fly-Ash Bricks Machine :**

The Advantages of Fly-Ash Bricks in Construction Are as Under :

ADVANTAGES :-

- 1. Higher Compressive Strength
- 2. Uniform Size & Right Sharp Angle
- 3. Less Mortar Consumption
- 4. Longer Life

5. Smooth Finishing 6. Most Economic Product

- 9. Good Looks
- - **11. Eco-Friendly Product**

7. Saving in Plastering Work 8. Avoids Atmospheric Effect

- 10. Negligible Breakages

SPECIFICATIONS AND FEATURES :-

S.No.	Description	Unit	Model No. New/019	Model No. New/022
1	Production Cap.(Bricks)	Per Hour	1500 To 1700 (9"X4"X3")	2300 To 2500 (9"X4"X3")
2	Pressing Cylinder Cap.	Tones	85 (Cyl.Size 200mm)	135 (Cyl.Size 250mm)
3	Hydraulic Pump Motor	H.P	7.5 + 1 = 8.5 H.P	10 + 1 = 11 H.P
4	Cycle Time	Second	16 To 17	16 To 17
5	Pan Mixer Cap.	Kg.	400 Kg.	500 Kg.
6	Pan Mixer Motor	H.P	7.5 X 2 = 15 H.P	10 X 2 = 20 H.P
7	Oil Tank Cap.	Litre	415 Liter	415 Liter
8	Conveyor Belt	H.P/Size	2 H.P / 18" X 18 Feet	2 H.P / 18" X 20 Feet

GENERAL TECHNICAL INFORMATION :

Piston is Hard Chrome

Wiper on Cylinder Top

• Super Pressing Systems for Maximum Compaction and Strength

Oil Cooling System Facilitate to Cool Down Oil Even Press is Working

Fly-Ash Bricks, Made will Have Shining Smooth Finish

• Safe Working Condition with Electrical and Mechanical Interlock System

I0 Workers Require for Total Production Process

*Indicative only. Production Depends upon the Labour Efficiency and Mix Quality.

"Higher Tonnages, Brick Size as per Customer Specification. Standard Brick size is 230 x 100 x 75 mm

Specifications are Subject to Change for Improvement. Specifications, Weights, Volume are Approximate only Manufactures may Introduce Such Alterations as they may deem fit without Previous Notice. Machines can be Supplied as per Customer's Specific Requirements. Machine Capacity Mentioned is only for Guidance. It will Very with Materials.





MODEL No. NM / 014 RUBBER BELT CONVEYOR





To feed the mix from the Pan Mix to The Brick Press

- Capacity
- Power (Motor)-
- Bottom End
- Storage
- Flow Regulation
- Gear Box

- : 3 Tons / hour : 1 H.P. 1440 RPM
- : Intermittent Bin
- : By heavy rollers
- : 300 30x1 RPM

MODEL No. NM / 05



To mix the raw materials

- Capacity • Power (Motor)
- : 300 Kg to 550 Kg / Batch
- Manufacturing
- Material Charge
- Mixing
- and second layer of paver blocks : Manual or Convevor
- Discharge (Manual) : Bottom Door opening
 - : By heavy rollers and hand faced scrapers

: Mixing of raw materials of Fly-Ash bricks





GENERAL TECHNICAL INFORMATION : MODEL NO. NM 01

- Piston is Hard Chrome
- Wiper on Cylinder Top
- Super Vibration and Pressing Systems for Maximum Compaction and Strength
- Oil Cooling System Facilitate to Cool Down Oil Even Press is Working
- Discharge of Finish Product Through Bearing Conveyor for FASTER Production
- Fly-Ash Bricks, Made will Have Shining Smooth Finish
- Safe Working Condition with Electrical and Mechanical Interlock System
- Six Workers Require for Total Production Process
- *Indicative only. Production Depends upon the Labour Efficiency and Mix Quality.

"Higher Tonnages, Brick Size as per Customer Specification. Standard Brick size is 230 x 110 x 80 mm

Specifications are Subject to Change for Improvement. Specifications, Weights, Volume are Approximate only

Manufactures may Introduce Such Alterations as they may deem fit without Previous Notice. Machines can be Supplied as per Customer's Specific Requirements. Machine Capacity Mentioned is only for Guidance. It will Very with Materials.

4

: 5 HP to 10 HP







SPECIFICATIONS AND FEATURES :-

- Power Required
- Manufacturing Capacity
- Facility

- : Fly Ash Bricks : 2 Pcs. In One Operation
- : Materials Manually Single Feeder Facilitates for Production of Fly Ash Bricks
- Production in Shift of 8 Hours
- : Fly-Ash Bricks: 3500 to 4000 Pcs. : Bricks Size : 230 x 100 x 75mm 4000Pcs.
 - : 230 x 150 x 75mm 4000Pcs.

- Oil Tank Capacity
- : 200 Litres

: 13.5 H.P.

GENERAL TECHNICAL INFORMATION :

- Piston is Hard Chrome
- Wiper on Cylinder Top
- Super Pressing Systems for Maximum Compaction and Strength
- Oil Cooling System Facilitate to Cool Down Oil Even Press is Working
- Fly-Ash Bricks, Made will Have Shining Smooth Finish
- Safe Working Condition with Electrical and Mechanical Interlock System
- Six Workers Require for Total Production Process
- *Indicative only. Production Depends upon the Labour Efficiency and Mix Quality.

"Higher Tonnages, Brick Size as per Customer Specification. Standard Brick size is 230 x 100 x 75 mm

Specifications are Subject to Change for Improvement. Specifications, Weights, Volume are Approximate only Manufactures may Introduce Such Alterations as they may deem fit without Previous Notice. Machines can be Supplied as per Customer's Specific Requirements. Machine Capacity Mentioned is only for Guidance. It will Very with Materials.

MODEL No. NM / 02 **PAVER BLOCK MACHINE**

Main Features of Interlocking Block Machine :





SPECIFICATIONS AND FEATURES :-

- Maximum Pressure Tonnage 50
- Manufacturing Capacity Chequered Tiles upto 300mm x 300mm
- Solid for manufacturing Capacity of Paver 25mm to 80mm
- Production in Shift of 8 Hours : 1400 to 2000 Pcs.
- Power Required
- Oil Tank Capacity
- Machine Size
- : 5 H.P
- : 50 Liters
 - : 127 cm x 105 cm x 196 cm

Required Machine Full Set in This Plant

MODEL No. NM / 02 / 04 MODEL No. NM / 05 / 06 MODEL No. NM / 07 MODEL No. NM / 015 **Related Moulds**

MODEL No. NM / 06 PAN MIXER (HAND FACED SCRAPERS)

To mix the raw materials



Capacity

Power (Motor)

- Manufacturing
- Material Charge

Mixing

- : 5 HP to 10 HP : Mixing of raw materials
- of Fly-Ash bricks and second layer of paver blocks : Manual or Conveyor
- Discharge (Manual) : Bottom Door opening
 - : By heavy hand faced scrapers

MODEL No. NM / 04 PAVER BLOCK MACHINE

Main Features of Interlocking Block Machine :

SPECIFICATIONS AND FEATURES :-

- Maximum High Pressure Tonnage 70
- Manufacturing Capacity : 300mm x 300mm MOSAIC TILES
- Oil Cooling System Facilitate to cool down Oil even press is working.
- Trolley System Mould moves/operates through Trolley
- Auto Stop
- Safe working conditions with electrical and mechanical interlock systems
- The Pressing operation is timer controlled with single switch operation for both pressing and return strokes ensuring uniform pressure on all sides of tiles.
- Solid for manufacturing Capacity of Paver 25mm to 100mm

Production in Shift of 8 Hours	: 1400 to 2000 Pcs.
Power Required	: 5 H.P
Oil Tank Capacity	: 135 Liters

GENERAL TECHNICAL INFORMATION : For Model No. NM 02 / NM 04

- Piston is Hard Chrome
- Wiper on Cylinder Top
- Super Vibration and Pressing Systems for Maximum Compaction and Strength
- At a Time, 4 Workers can Work.
- For Removing of Ring, Facility of Hydraulic Stand is Available.
- It Can Also Manufacture CHEQUERED TILES, ELEVATION WALL TILES & FLY-ASH BRICKS
- Paver Made will Have Shining Smooth Finish
- Paver Mfg. from our PAVER MACHINE are Fitted in PETROL (FUEL) PUMP, AIR PORT, RAILWAY PLATFORM SWIMMING POOL, GENERAL PUBLIC PARKING PLACE, GARDEN RESORT, INDUSTRIAL PARKING PLACE, RAILWAY CROSSING AND CONTAINER YARD

PAVER MACHINE Facilitate Mfg. of Paver Pcs. in two Colours : Bottom Grey Cement Material and top Pcs. (Thickness 10 mm) as Required / Selected by Customer. This Help Cost Efficiency of Paver.



NAKUM

MODEL No. NM / 07 COLOUR MIXER DRUM (DOUBLE CONE TYPE)



• CONSTRUCTION :

The Lid Barrel is Made Dual Mild Steel Cones There is Complete Arrangement Provided for Speed Control. The Lid Contains leak-proof Provision

• Utility :

Fast and Accurate in Colour Mixing. Continuous Mixer for First (Top) Layer of Mosaic Tiles and Paver Block

- Capacity
- Drive
- Ideal Speed
- Machine Size
- : 150 Kg. Per Batch : 2 H.P. 1440 RPM
- : 38 to 42 RPM
- : 145 cm x 90 cm x 155 cm





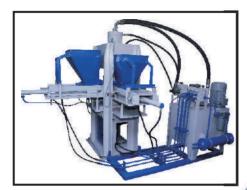
• CONSTRUCTION :

In ¹/₂ Bag Capacity Mixer. The Complete Drum is Fabricated from M.S. Sheet and Cast iron M.S. Blades are Provided for uniform mixing.

Drum Speed : 25 to 30 RPM 2 H.P. 1440 RPM
Machine Size : 180 cm x 75 cm 138 cm

MODEL No. NM / 023 FULLY AUTOMATIC SINGLE CAVITY HYDRAULIC PRESS MACHINE FOR PAVER BLOCKS AND FLY-ASH BRICKS Main Features of Paver Blocks & Bricks Machine :





Required Machine Full Set in This Plant

MODEL No. NM / 023 MODEL No. NM / 05 / 06 MODEL No. NM / 014 MODEL No. NM / 07 MODEL No. NM / 015 Related Moulds

SPECIFICATIONS AND FEATURES :-

- Maximum High Pressure Tonnage : 80 (415 Volts)
- Power Required

Oil Tank Capacity

- Manufacturing Capacity
- : Paver Blocks & Bricks : 1 Pcs. In One Operation
- Production in Shift of 8 Hours
- : Paver Blocks & Bricks : 2800 to 3200 Pcs. : 300 Litres

GENERAL TECHNICAL INFORMATION:

: 10 H.P.

- Piston is Hard Chrome
- Wiper on Cylinder Top
- Super Pressing Systems for Maximum Compaction and Strength
- Oil Cooling System Facilitate to Cool Down Oil Even Press is Working
- Fly-Ash Bricks, Made will Have Shining Smooth Finish
- Safe Working Condition with Electrical and Mechanical Interlock System
- Four Workers Require for Total Production Process
- Both Layer Auto Feed.
- Auto Press & Ejection.
- Cycle Time 8 to 9 Seconds.
- Hammering While Pressing.
- Option of Using Single Trolley.
- Holding While Pressing.
- Safety Sensor Guard.

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MODEL No. NM / 024 VIBRO WITH HIGH PRESSURE PAVER BLOCK MAKING MACHINE WITH CENTER DE-MOULDING SYSTEM Main Features of Paver Blocks & Bricks Machine :

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Required Machine Full Set in This Plant

MODEL No. NM / 024 MODEL No. NM / 05 / 06 MODEL No. NM / 07 MODEL No. NM / 015 Related Moulds

SPECIFICATIONS AND FEATURES :-

- Maximum High Pressure Tonnage : 70 (415 Volts)
- Power Required
- Manufacturing Capacity
- Production in Shift of 8 Hours
- : Paver Blocks & Bricks : 1 Pcs. In One Operation
- : Paver Blocks & Bricks : 2500 to 3000 Pcs.
- Oil Tank Capacity
- : 200 Litres

: 8.5 H.P.

GENERAL TECHNICAL INFORMATION :

- Piston is Hard Chrome
- Wiper on Cylinder Top
- Super Pressing Systems for Maximum Compaction and Strength
- Oil Cooling System Facilitate to Cool Down Oil Even Press is Working
- Fly-Ash Bricks, Made will Have Shining Smooth Finish
- Safe Working Condition with Electrical and Mechanical Interlock System
- Six Workers Require for Total Production Process
- Auto Stop Centre Demoulding System Safe Working Conditions With Electrical and Mechanical Interlock System.
- Superior Vibration and Pressing System for Maximum Compaction and Strength
- The Pressing Operation is Time Controlled with Single Switch Operation for Both
- Pressing and Return Strokes Ensuring Uniform Pressure in All Sides of Paver Block.

MODEL No. NM / 012 VIBRO FORMING TABLE







: 1500 to 1800 Sq.Ft. / 8 Hours Shift

: 4 H.P. (2 H.P. Motor / Table x 2 Tables)



- Production Capacity Power
- Vibrating Table Size
- : 305 cm x 91 cm • Vibrating Plate Thickness : 10 mm
- Maximum Size of the Tiles : 600 x 600 x 100 mm
- **MODEL No. NM / 013**





The Lid Barrel is Made Dual Mild Steel Cones There is Complete Arrangement Provided for Speed Control. The Lid Contains leak-proof Provision

• Utility :

Fast and Accurate in Colour Mixing. Continuous Mixer for First (Top) Layer of Rubber Mosaic Tiles and Paver Block

Capacity	: 80 Kg.
Power	: 2 H.P. 1440 RPM
Ideal Speed	: 40 to 45 RPM
Machine Size	: 105 cm x 130 cm x 105 cm
Drum Size	: 76 cm x 30 cm



Plant Lay-out

SIDE TABLE-1

VIBRO FORMING TABLE-1

SIDE TABLE-2

VIBRO FORMING TABLE-2

SIDE TABLE-3





Machinery Mfg. Co.

PAVER (INTERLOCKING) MOULDS





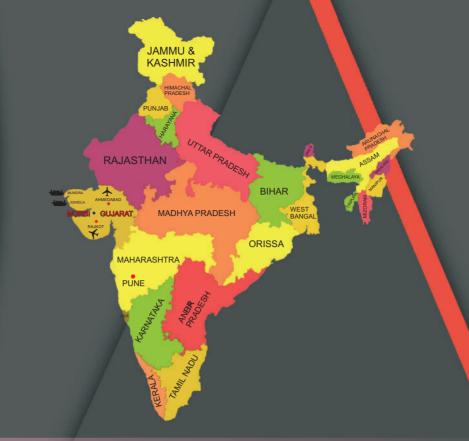
CHEQUERED TILES MOULDS

N-331 (12x12)	N-332 (12x12)	X X X X X X X X X X X X N-333 (12x12)	N-334 (12x12)
N-335 (12x12)	N-336 (12x12)	N-337 (12x12)	N-338 (12x12)
N-340 (12x12)	N-341 (12x12)	N-342 (12x12)	N-343 (12x12)
N-346 (12x12)	N-347 (12x12)	N-348 (12x12)	N-349 (12x12)
N-350 (12x12)	N-351 (12x12)	N-352 (12x12)	N-376 (12x12)
N-378 (10x10)	N-355 (10x10)	N-356 (10x10)	N-357 (10x10)

CHEQUERED TILES MOULDS



N-358 (10x10)	N-359 (10x10)	N-360 (10x10)	N-361 (10x10)
N-362 (10x10)	N-363 (12x12)	N-364 (12x12)	N-365 (12x12)
N-366 (12x12)	N-367 (12x12)	N-368 (12x12)	N-369 (12x12)
N-370 (12x12)	N-371 (12x12)	N-373 (12x12)	N-374 (12x12)
N-375 (12x12)	N-353 (10x12)	18" N-377	N-354 (12x12)
50 mm 20 mm 25 mm 20 x25 mm 30x40 mm N-363	6x14=100 mm. 9x14=100/150 mm.	N-2 (Flower) Area : 300 Pcs/100 Sq./Ft. Height 25 mm.	12x12=100/150 mm.



About Us.....

Established in MORBI (Gujarat),in the year 1995 as *NAKUM MACHINERY MFG. CO.* It means we wellknown as "*NAKUM*" brand in the market for the manufacturer of Fly-Ash Bricks Making Machineries, Interlocking Paver Block Making Machineries, Concrete Block Making Machineries, Designer Tiles Making Machineries, Cement (Mosaic) Tiles Making Machineries, Interlocking Bricks Making Machineries, and also various kind of Die Mould like Tiles Mould, Chequered Tiles Mould, Elevation Wall Tiles Mould, Paver (Interlocking) Mould, Brick Mould, Fly-Ash Bricks Mould etc.

NAKUM is the reputed & reliable name in Cement (Blocks) Tiles making machineries. Approximately 3500+ machinery installed in India & Other Country. Our prime aim is easy to use, with low running & maintenance cost, sound working.

NAKUM is not give the machine behalf of your money but it gives you to an assurance of quality, commitment, excellence performance, ethics & trust. *NAKUM* is an unquestionally the superb !.



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